



Skin Lightening Cream *with PENTAVITIN® and MELFADE®-J*

<u>Phase A</u>	<u>%W/W</u>
Deionized Water	51.30
Glycerin (Rita Glycerin USP/Rita)	3.00
¹ PENTAVITIN	5.00
¹ MELFADE-J	5.00
<u>Phase B</u>	<u>%W/W</u>
Ceteareth-7 and Stearyl Alcohol (Cremophor A6/BASF)	2.50
Ceteareth-25 (Cremophor A25/BASF)	2.50
Glyceryl Stearate SE (Cutina GMS-SE/Cognis)	4.00
Cetearyl Alcohol (Tego Alkanol 1618/Evonik Industries)	3.00
Stearic Acid (Rita Stearic/ Rita)	1.00
Mineral Oil (Carnation/Sonneborn)	10.00
Cetearyl Isononanoate (Tegosoft CI/Evonik Industries)	5.00
Petroalum (Snow White4 PET USP/ Penreco)	3.00
Dimethicone (DC 200 fluid 50cts/Dow Corning)	4.00
<u>Phase C</u>	<u>%W/W</u>
² DIOCIDE	0.70

¹Manufactured by DSM Nutritional Products Pentapharm Branch, North American Distributor: Centerchem, Inc.

²Centerchem, Inc.

Procedure:

1. Heat Phase A and B 75C
2. Add Phase A to Phase B, mix for 10 minutes. Begin cooldown.
3. At 50C, homogenize batch.
4. At 40C, add Phase C. Mix until uniform. Discontinue.

Ref. D100-069

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